

## 7 in 29 lb/ft S13Cr-95 (UNS S41425)

Box end finish: Cu-Plating Lubrication: API-Modified

Clearance: Standard Bevel: 45°

### PIPE BODY CHARACTERISTICS

Nominal OD	7.000 in
Nominal ID	6.184 in
Min. Yield Strength	95 ksi
Nominal Wall Thickness	0.408 in
Minimum Wall Thickness	87.5 %
Drift	6.059 in

### CONNECTION PROPERTIES

Coupling OD (nominal)	7.671 in
Coupling ID (nominal)	6.113 in
Make-up Loss	4.761 in
Coupling Length	11.535 in
Tension Efficiency	100 % of pipe
Compression Efficiency	100 % of pipe
Internal Pressure Efficiency	100 % of pipe
External Pressure Efficiency	100 % of pipe

### CONNECTION PERFORMANCE

Tensile Yield Load	802 klb
Compression Yield Load	802 klb
Internal Yield Pressure	9 690 psi
External Pressure Resistance	7 840 psi
Max. Bending with API Sealability	20 °/100 ft
Max. Load on Coupling Face	492 klb

### TORQUE VALUES

Minimum Make-up torque	16 260 ft·lb
Optimum Make-up torque	18 070 ft·lb
Maximum Make-up torque	19 880 ft·lb
Minimum Shoulder Torque	910 ft·lb
Maximum Shoulder Torque	12 650 ft·lb
Maximum Operational Torque	21 680 ft·lb

Connection qualified as per ISO 13679:2002 - CAL IV



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